

# WISCONSIN & MICHIGAN

## A Fall Foliage Adventure

*Mackinac Island, Upper Michigan, Wisconsin Dells, House On The Rock, Madison, Agawa Canyon Train, Detroit, Frankenmuth, Sault Ste. Marie, Henry Ford Museum & Greenfield Village*  
 .....

*Tidy white farm buildings, round-topped silos, pastures spotted with Holstein dairy cows, pockets of forests on the rolling hills between fertile fields, and Great Lakes that seem like oceans. See the beauty and attractions of Wisconsin and Michigan by bus, boat, horse-drawn carriage, and train on a Great Lakes Adventure.*

PER PERSON PRICE:

**\$1,995.00** Double Occupancy  
 \$2,420.00 Single Occupancy



**DAY 1 HOME / WISCONSIN**

We fly to Chicago, then pass the fertile farms of northern Illinois en route to Madison, Wisconsin where we lodge one night.

**October 4 - 12, 2011**  
**9 Days**



**DAY 2 MADISON / HOUSE ON THE ROCK CB,D**

Madison, nestled between two lakes, is a city with urban culture, natural beauty, and small-town charm. We tour Wisconsin's State Capitol Building, one of America's finest, then drive through lovely farmland to The House On The Rock near Spring Green. The House is an architectural wonder; and its collections, too numerous to list, are mind boggling. We continue through southern Wisconsin, the prettiest scenery in the Midwest, to Wisconsin Dells, where we lodge one night.

**DAY 3 WISCONSIN DELLS / GREEN BAY B**

Wisconsin Dells is the region's favorite vacation destination. We sail on the *Mark Twain* through the "Dells" of the Wisconsin River in Upper Dells Glacial Park. The rock formations punctuate the fresh evergreens along the river. We then drive to the AirVenture Museum of the Experimental Aircraft Association in Oshkosh to see some of its 20,000 historic aviation objects including 150 aircraft. Later we reach Green Bay, proud home of the Packers, where we lodge one night.

**DAY 4 UPPER MICHIGAN / SAULT STE. MARIE B,D**

We cross the Upper Peninsula of Michigan, known for its unspoiled beauty. At Fayette we visit a well-preserved ghost town on the Lake Michigan shore that once housed 500 people who worked smelting iron ore from a local mine until the smelter closed in 1891. We lodge two nights in Sault Ste. Marie, Ontario, Canada.



# Wisconsin and Michigan

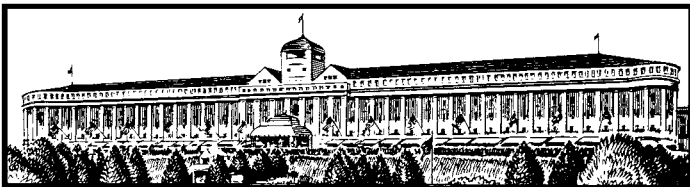


## DAY 5 **AGAWA CANYON SCENIC TRAIN** B

Our all-day train ride on the Algoma Central Railway, one of the most spectacular train excursions in North America, takes us around lakes, over gorges, and into river valleys deep into Canada's pristine forest. The fall foliage is impressive along the way. The turnaround point is Agawa Canyon, where we stroll to close-up views of the waterfalls.

## DAY 6 **SAULT STE. MARIE / MACKINAC IS.** B,L

We return to the USA and drive to St. Ignace, where we board a ferry that whisks us to Mackinac Island – to another world and another time. Transportation here is by horse-drawn carriages and bicycles only. After a leisurely carriage tour of the island, we feast at the Grand Hotel's luncheon buffet. Then there's free time to explore the island's attractions and shops. One night's lodging on Mackinac (pronounced "Mackinaw") Island.



*Grand Hotel on Mackinac Island*

## DAY 7 **MACKINAC IS. / FRANKENMUTH** B,D

We return to the mainland, cross over the "Mighty Mac" bridge to Michigan's Lower Peninsula, and continue on to Frankenmuth, a town that takes pride in preserving its German heritage. After some free time to enjoy the atmosphere, shops, and attractions of this friendly community, a local guide shows us the town, as we learn its history. Tonight we drive to Bonner's Christmas Wonderland, the world's largest Christmas store, and to the Silent Night Chapel. We lodge one night in Frankenmuth.



## DAY 8 **FORD FACTORY, MUSEUM & VILLAGE** B,D

We drive to Dearborn, Michigan, home of the Ford Motor Company. Our factory tour of the Ford Rouge Plant is a first-hand journey behind the scenes of a modern, working automobile factory where Ford has built cars since the Model A and which once employed 100,000 people. At the Henry Ford Museum which celebrates American innovative genius, we see fascinating exhibits on transportation, industry, agriculture, and home furnishings. Nearby Greenfield Village features buildings that span 350 years of American history, including Thomas Edison's Laboratory, the Wright brothers' bicycle shop, and Harvey Firestone's farmstead. One night's lodging in Dearborn.



*Edsel & Eleanor Ford House*

## DAY 9 **FORD MANSION / DETROIT TOUR** B

A guide joins us for a tour of Detroit. Belle Isle, downtown Detroit, and the mansions of Grosse Pointe are highlights. Then we tour the house of Edsel and Eleanor Ford on Lake St. Clair. Because everything in the house is original, it almost seems as though the Fords still live there! This afternoon we fly home with memories of gorgeous fall foliage and the friendly travelers who made this tour special.

### PASSPORT REQUIRED

#### TOUR PRICE INCLUDES:

- Airfare Albuquerque to Chicago, Detroit to Albuquerque (Not including airline baggage and in-flight charges)
- Transportation by Deluxe Motorcoach
- 8 Nights' Lodging at Excellent Hotels
- 1 Continental Breakfast, 7 Breakfasts, 1 Lunch, 4 Dinners
- Boat Ride at Wisconsin Dells
- All-Day Train Ride to Agawa Canyon, Ontario
- Ferry Ride to and from Mackinac Island
- Carriage Ride and Tour on Mackinac Island
- Guided City Tours in Frankenmuth and Detroit
- Admission to All Listed Attractions
- Baggage Handling at Hotels (for one piece)
- \$100,000.00 Flight Insurance
- Your Professional SUN TOURS Tour Director
- All Taxes and Tips for Included Items

**DEPOSIT:** \$100.00 Per Person NOW Holds Your Place

**FINAL PAYMENT DUE:** August 1, 2011

#### CANCELLATION FEES:

None .....Through August 1, 2011  
 \$100.00 .....August 2 - 25, 2011  
 \$500.00 .....After August 25, 2011

*Cancellation Insurance is Recommended*